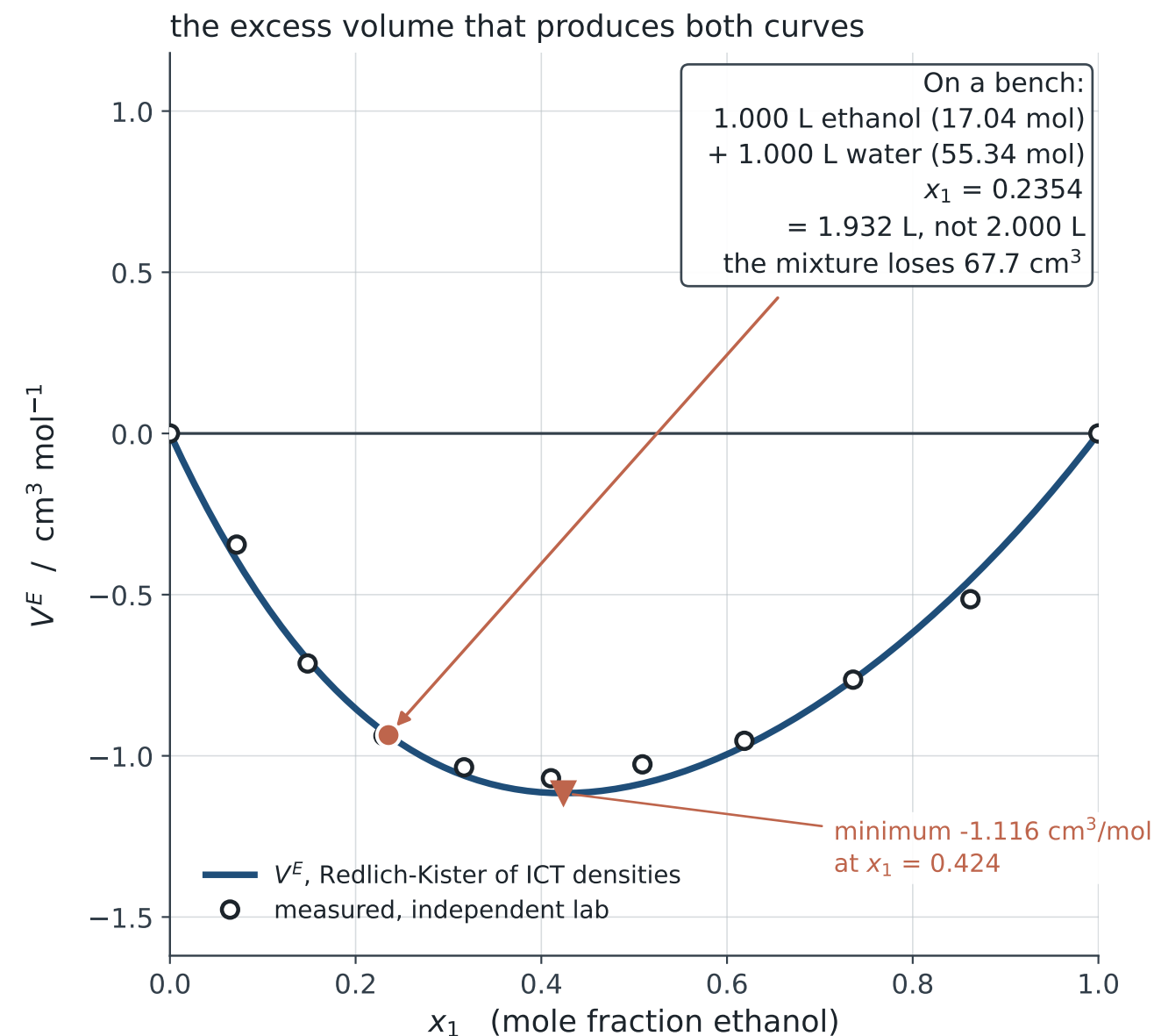
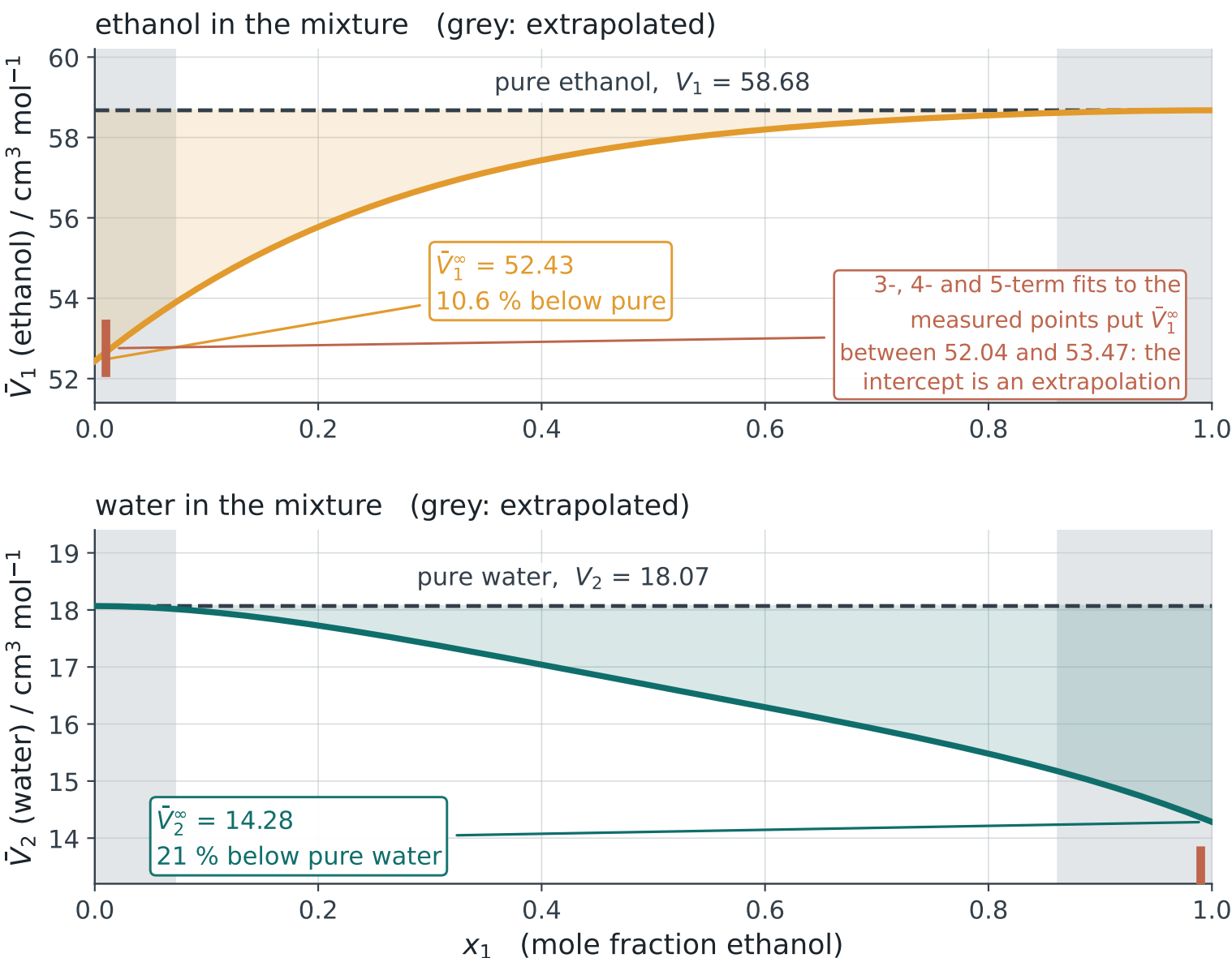


# A partial molar volume is not the molar volume of the pure substance — and it is not even close

ethanol (1) + water (2) at 298.15 K; dashed lines are the pure-component molar volumes



MEASURED DATA.  $V^E$  from the Redlich-Kister correlation of Danahy, Minnick & Shiflett, *Fermentation* 2018, 4(3), 72 (open access), regressed on >700 measured density-composition points from the International Critical Tables; validity 283.15-313.15 K, 0-100 wt%. Circles: Pawar & Aher, *IJSRSET* 2017, 3(6), 432-447, Table 2.

EXTRAPOLATED, AND LABELLED AS SUCH: no measurement exists below  $x_1 = 0.0719$  or above  $x_1 = 0.8622$  (shaded). Refitting the measured points with 3, 4 and 5 Redlich-Kister terms

moves  $\bar{V}_1^\infty$  over  $1.43 \text{ cm}^3/\text{mol}$  and  $\bar{V}_2^\infty$  over  $1.15 \text{ cm}^3/\text{mol}$  (red bars). Pure  $V_1, V_2$ : `thermo` HEOS\_FIT.